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European Technical Assessment

ETA-18/0533 of 02/07/2018

English translation prepared by CSTB - Original version in French language

General Part

Nom commercial Trade name EuroTec expansion anchor A4

Famille de produit Product family Cheville métallique à expansion par vissage à couple contrôlé, de fixation dans le béton fissuré et non fissuré

diamètres M8, M10 et M12

Torque-controlled expansion anchor for use in cracked and

uncracked concrete: sizes M8, M10 and M12

Titulaire Manufacturer EuroTec GmbH Unter dem Hofe 5 D-58099 HAGEN Germany

Usine de fabrication e Manufacturing plants

HSW15

Cette évaluation contient: This assessment contains 15 pages incluant 12 annexes qui font partie intégrante de cette évaluation

15 pages including 12 annexes which form an integral part of this assessment

Base de l'ETE Basis of ETA

EAD 330232-00-0601, "Ancrages mécaniques dans le béton" EAD 330232-00-0601, "Mechanical fasteners for use in concrete"

Cette évaluation remplace: This Assessment replaces:

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Specific Part

1 Technical description of the product

The EuroTec expansion anchor A4 is an anchor made of stainless steel which is placed into a drilled hole and anchored by torque-controlled expansion.

The anchor is placed into a drilled hole and anchored by torque-controlled expansion.

The illustration and the description of the product are given in Annexes A.

2 Specification of the intended use

The performances given in Section 3 are only valid if the anchor is used in compliance with the specifications and conditions given in Annexes B.

The provisions made in this European technical assessment are based on an assumed working life of the anchor of 50 years. The indications given on the working life cannot be interpreted as a guarantee given by the producer, but are to be regarded only as a means for choosing the right products in relation to the expected economically reasonable working life of the works.

3 Performance of the product

3.1 Mechanical resistance and stability (BWR 1)

Performance
See Annex C 1
See Annex C 2
See Annex C 5
See Annex C 6
See Annex C 9

3.2 Safety in case of fire (BWR 2)

Essential characteristic	Performance
Reaction to fire	Anchorages satisfy requirements for Class A1
Characteristic tension resistance under fire acc. ETAG001, Annex C	See Annex C 3
Characteristic shear resistance under fire acc. ETAG001, Annex C	See Annex C 4
Characteristic tension resistance under fire acc. CEN/TS 1992-4	See Annex C 7
Characteristic shear resistance under fire acc. CEN/TS 1992-4	See Annex C 8

3.3 Hygiene, health and the environment (BWR 3)

Regarding dangerous substances contained in this European technical approval, there may be requirements applicable to the products falling within its scope (e.g. transposed European legislation and national laws, regulations and administrative provisions). In order to meet the provisions of the Construction Products Directive, these requirements need also to be complied with, when and where they apply.

3.4 Safety in use (BWR 4)

For Basic requirement Safety in use the same criteria are valid as for Basic Requirement Mechanical resistance and stability.

3.5 Protection against noise (BWR 5)

Not relevant.

3.6 Energy economy and heat retention (BWR 6)

Not relevant.

3.7 Sustainable use of natural resources (BWR 7)

For the sustainable use of natural resources no performance was determined for this product.

3.8 General aspects relating to fitness for use

Durability and Serviceability are only ensured if the specifications of intended use according to Annex B1 are kept.

4 Assessment and verification of constancy of performance (AVCP)

According to the Decision 96/582/EC of the European Commission¹, as amended, the system of assessment and verification of constancy of performance (see Annex V to Regulation (EU) No 305/2011) given in the following table apply.

Product	Intended use	Level or class	System
Metal anchors for use in concrete	For fixing and/or supporting to concrete, structural elements (which contributes to the stability of the works) or heavy units	_	1

5 Technical details necessary for the implementation of the AVCP system

Technical details necessary for the implementation of the Assessment and verification of constancy of performance (AVCP) system are laid down in the control plan deposited at Centre Scientifique et Technique du Bâtiment.

The manufacturer shall, on the basis of a contract, involve a notified body approved in the field of anchors for issuing the certificate of conformity CE based on the control plan.

The original French version is signed by

Charles Baloche Technical Director

⁴

A4 stainless steel anchor:



Marking on the bolt:

A4 followed by MX-L where

MX =

thread diameter

. .

total length

Different parts of the anchor:

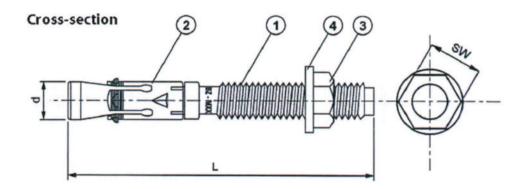


Table 1: Materials

Part	Designation	nation Material				
1	Bolt	Bolt Stainless steel A4 SS316 ¹⁾				
2	Expansion clip	Stainless steel A4 SS316 ¹⁾	Coated			
3	Washer	ISO 3506-1 Stainless steel SS316 ¹⁾ DIN 125, DIN 9021,or EN ISO 7089	-			
4	ISO 3506-2 Stainless steel SS316 (A4-70) Hexagonal nut DIN 934 or DIN EN ISO 4032 SS316 (A4-70) acc. To ISO 3506		-			

1) Material: 1.4401;1.4404;1.4571;1.4362;1.4578

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Product description

Materials

Annex A1

Specifications of intended use

Anchorages subject to:

Static, quasi-static and fire.

Base materials:

- Cracked concrete and non-cracked concrete
- Reinforced or unreinforced normal weight concrete of strength classes C20/25 at least to C50/60 at most according to EN 206.

Use conditions (Environmental conditions):

 The anchor may be used in concrete subject to dry internal conditions and also in concrete subject to external atmospheric exposure (including industrial and marine environment), or exposure in permanently damp internal conditions, if no particular aggressive conditions exist. Such particular aggressive conditions are e.g. permanent, alternating immersion in seawater or the splash zone of seawater, chloride atmosphere of indoor swimming pools or atmosphere with extreme chemical pollution (e.g. in desulphurization plants or road tunnels where de-icing materials are used).

Design:

- The anchorages are designed in accordance with the EN 1992-4" Design of fastenings for use in concrete" or with ETAG001 Annex C "Design Method for Anchorages" under the responsibility of an engineer experienced in anchorages and concrete work.
- For application with resistance under fire exposure the anchorages are designed in accordance with method given in TR020 "Evaluation of Anchorage in Concrete concerning Resistance to Fire".
- Verifiable calculation notes and drawings are prepared taking account of the loads to be anchored. The position of the anchor is indicated on the design drawings.

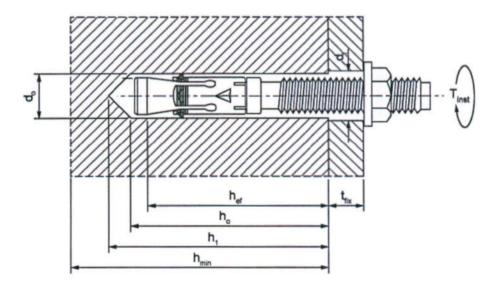
Installation:

- Anchor installation carried out by appropriately qualified personnel and under the supervision of the person responsible for technical matters of the site.
- Use of the anchor only as supplied by the manufacturer without exchanging the components
 of an anchor.
- Anchor installation in accordance with the manufacturer's specifications and drawings and using the appropriate tools.
- Effective anchorage depth, edge distances and spacing not less than the specified values without minus tolerances.
- Hole drilling by hammer drill with conventional bit or hollow drill bit.
- Cleaning of the hole of drilling dust.
- Application of specified torque moment using a calibrated torque wrench.
- In case of aborted hole, drilling of new hole at a minimum distance of twice the depth of the aborted hole, or smaller distance provided the aborted drill hole is filled with high strength mortar and no shear or oblique tension loads in the direction of aborted hole

EuroTec expansion anchor A4	
Intended Use Specifications	Annex B1

Table 2: Anchor dimer	nsions			M8	M10	M12
Min.			[mm]	75	90	110
Length of the anchor	Max.		[mm]	160	180	180
Fixture thickness —	Min.		[mm]	1	1	1
	Max.	t _{fix}	[mm]	90	90	80
Length expansion slee	eve	Iclip	[mm]	13.5	18.0	21.5
Width torque wrench	713	SW	[mm]	13	17	19

Table 3: Installation data			M8	M10	M12
Drill hole diameter	d ₀	[mm]	≤ 8,45	≤ 10,45	≤ 12,50
Drill hole depth	h ₁	[mm]	60	75	85
Embedment depth	h _{ef}	[mm]	45	60	70
Installation torque	T _{inst}	[Nm]	20	45	60
Diameter through hole fixture	df	[mm]	9	12	14
Min. member thickness	h _{min}	[mm]	100	120	140
Minimum edge distance	C _{min}	[mm]	70	80	90
Minimum spacing	Smin	[mm]	70	80	90



EuroTec	expansion	anchor	A4
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Intended Use

Installation parameters

Annex B2

Table 4: Characteristic values for tension loads in case of static and quasi static loading for design design method A acc. ETAG001, Annex C

				M8	M10	M12
Steel failure						
Char. resistance		N _{Rk,s}	[kN]	19,1	30,9	49,6
Partial safety facto	or	γ _{Ms} ¹⁾	[-]		1,5	
Pullout failure N _F	$R_{k,p} = \Psi_c \times N^0_{Rk,p}$		FAI	N/Ha/	5-514	h
Char. resistance in	n cracked	N ⁰ _{Rk,p}	[kN]	2,0	6,0	12,0
concrete C20/25	non-cracked	N ⁰ _{Rk,p}	[kN]	6,0	12,0	16,0
Partial safety factor for cracked or non-cracked concrete		γ2=γinst	[-]	1,2		
	concrete C30/37		[-]	1,06		
Increasing factor for N _{RK}	concrete C40/50	Ψc	[-]	1,11		
	concrete C50/60		[-]	1,14		
Concrete cone fa	nilure and splitting failur	е				7
Effective embedm	ent depth	h _{ef}	[mm]	45	60	70
Partial safety factor for craked or non-		γ2=γinst	[-]		1,2	
	concrete C30/37		[-]	1,06		
Increasing factor for N _{RK}	concrete C40/50	Ψс	[-]	1,11		
TO THE	concrete C50/60		[-]	1,14		
Char. spacing	concrete cone failure	S _{cr,N}	[mm]	135	180	210
Criar. spacing	splitting failure	Scr.sp	[mm]	200	290	420
Char. edge	concrete cone failure	C _{cr,N}	[mm]	67,5	90	105
distance	splitting failure	C _{cr,sp}	[mm]	100	145	210

¹⁾ In absence of other national regulations

Design according to ETAG001, Annex C

Characteristic resistance under tension loads

Table 5: Characteristic values for shear loads in case of static and quasi static loading for design design method A acc. ETAG001, Annex C

			M8	M10	M12
Steel failure without lever	arm				
Char. resistance	V _{Rk,s}	[kN]	10,8	17,1	24,9
Partial safety factor	γ _{Ms} ¹⁾	[-]		1,25	

Steel failure with lever arm						
Char. bending resistance	M ⁰ _{Rk,s}	[Nm]	22,1	44,1	77,3	
Partial safety factor	γ _{Ms} ¹⁾	[-]		1,25		

Concrete pry-out failure								
Factor in equation (5.6) of ETAG Annex C, § 5.2.3.3	k	[-]	1,0	2,0	2,0			
Partial safety factor	γ2=γinst	[-]		1,2				

Concrete edge failure							
Effective length of anchor under shear loading	lf	[mm]	45	60	70		
Outside diameter of anchor	d _{nom}	[mm]	8	10	12		
Partial safety factor	γ2=γinst	[-]		1,2			

¹⁾ In absence of other national regulations

Design according to ETAG001, Annex C

Characteristic resistance under shear loads

Table 6: Characteristic tension resistance in cracked and non-cracked concrete under fire exposure for design method A acc. ETAG001, Annex C

		[M8	M10	M12
Steel failure					
	R30 N _{Rk,s,fi}	[kN]	0,7	1,5	2,5
Oh assatasiatia saaistassa	R60 N _{Rk,s,fi}	[kN]	0,6	1,2	2,1
Characteristic resistance	R90 N _{Rk,s,fi}	[kN]	0,4	0,9	1,7
	R120 N _{Rk,s,fi}	[kN]	0,4	0,8	1,3

Pullout failure (cracked and non-crac	ked concrete)				
	R30 N _{Rk,p,fi}	[kN]	0,5	1, 5	3,0
Ohinto int- > 000/05	R60 N _{Rk,p,fi}	[kN]	0,5	1, 5	3,0
Char. resistance in concrete ≥ C20/25	R90 N _{Rk,p,fi}	[kN]	0,5	1, 5	3,0
	R120 N _{Rk,p,fi}	[kN]	0,4	1,2	2,4

Concrete cone and splitting failure ²⁾	(cracked and n	on-crac	ked con	crete)	
	R30 N ⁰ _{Rk,c,fi}	[kN]	2,4	5,0	7,4
Char. resistance in concrete ≥ C20/25	R60 N ⁰ Rk,c,fi	[kN]	2,4	5,0	7,4
	R90 N ⁰ Rk,c,fi	[kN]	2,4	5,0	7,4
	R120 N ⁰ Rk,c,fi	[kN]	2,0	4,0	5,9
Characteristic spacing	S _{CF,N,fi}	[mm]	180	240	280
Characteristic edge distance	C _{cr,N,fi}	[mm]	90	120	140

Design under fire exposure is performed according to the design method given in TR 020. Under fire exposure usually cracked concrete is assumed. The design equations are given in TR 020, Section 2.2.1.

EuroTec expansion anchor A4

Design according to ETAG001, Annex C

Characteristic shear resistance under fire exposure

²⁾ As a rule, splitting failure can be neglected when cracked concrete and reinforcement is assumed.

Table 7: Characteristic shear resistance in cracked and non-cracked concrete under fire exposure for design method A acc. ETAG001, Annex C

			M8	M10	M12
Steel failure without lever arm					
1- 1- 1- 1- 1- 1- 1- 1- 1- 1- 1- 1- 1- 1	R30 V _{Rk,s,fi}	[kN]	0,7	1,5	2,5
Characteristic registeres	R60 V _{Rk,s,fi}	[kN]	0,6	1,2	2,1
Characteristic resistance	R90 V _{Rk,s,fi}	[kN]	0,4	0,9	1,7
	R120 V _{Rk,s,fi}	[kN]	0,4	0,8	1,3

Steel failure with lever arm					
HITCH SITES	R30 M ⁰ _{Rk,s,fi}	[Nm]	0,75	1,9	3,9
Observatoristic bonding records	R60 M ⁰ _{Rk,s,fi}	[Nm]	0,60	1,5	3,3
Characteristic bending moment	R90 M ⁰ _{Rk,s,fi}	[Nm]	0,45	1,2	2,6
	R120 M ⁰ _{Rk,s,fi}	[Nm]	0,37	1,0	2,1

Concrete pry-out failure					
Factor in equation (5.6) of ETAG Annex C, § 5.2.3.3	k	[-]	1,0	2,0	2,0
	R30 V _{Rk,cp,fi}	[kN]	2,4	10,0	14,8
Ob a service distinct of the service	R60 V _{Rk, cp,fi}	[kN]	2,4	10,0	14,8
Characteristic resistance	R90 V _{Rk, cp,fi}	[kN]	2,4	10,0	14,8
	R120 V _{Rk, cp,fi}	[kN]	2,0	8,0	11,8

Concrete edge failure							
Eff. length of anchor under shear loading	lf	[mm]	45	60	70		
Outside diameter of anchor	d _{nom}	[mm]	8	10	12		

Design under fire exposure is performed according to the design method given in TR 020. Under fire exposure usually cracked concrete is assumed. The design equations are given in TR 020, Section 2.2.2.

EuroTec expansion anchor A4

Design according to ETAG001, Annex C

Characteristic shear resistance shear fire exposure

Table 8: Characteristic values for tension loads in case of static and quasi static loading for design design method A acc. CEN/TS 1992-4

			M8	M10	M12
Steel failure					
Char. resistance	N _{Rk,s}	[kN]	19,1	30,9	49,6
Partial safety factor	γ _{Ms} ¹⁾	[-]		1,5	

Pullout failure N _{Rk,p} =	$\Psi_c \times N^0_{Rk,p}$		PH CE	**•/L!	1-1	TH = .
Char. resistance in concrete C20/25	cracked	N ⁰ _{Rk,p}	[kN]	2,0	6,0	12,0
	non-cracked	N ⁰ _{Rk,p}	[kN]	6,0	12,0	16,0
Partial safety factor for cracked or non-cracked concrete		γinst	[-]		1,2	
	concrete C30/37		[-]	1,06		
Increasing factor for NRK,p	concrete C40/50	Ψс	[-]		1,11	
	concrete C50/60		[-]		1,14	

Concrete cone failu	re and splitting failure		Marie de			
Effective embedment depth		h _{ef}	[mm]	45	60	70
Factor for cracked co	ncrete	k _{cr}	1-12	7,2		
Factor for non cracke	d concrete	Kucr		10,1		
Partial safety factor		γinst	[-]	1,2		
Char enacing	concrete cone failure	S _{Cr,N}	[mm]	135	180	210
Char. spacing	splitting failure	S _{cr,sp}	[mm]	200	290	420
Char. edge distance	concrete cone failure	C _{cr,N}	[mm]	67,5	90	105
	splitting failure	C _{cr,sp}	[mm]	100	145	210

¹⁾ In absence of other national regulations

Design according to CEN/TS 1992-4

Characteristic resistance under shear loads

Table 9: Characteristic values for shear loads in case of static and quasi static loading for design design method A acc. CEN/TS 1992-4

			M8	M10	M12
Steel failure without lever arm	. بايدلم				
Char. resistance	V _{Rk,s}	[kN]	10,8	17,1	24,9
Factor considering ductility	k ₂	[-]		0,8	
Partial safety factor	γ _{Ms} ¹⁾	[-]	1,25		
Steel failure with lever arm			market.		
Char. bending moment	M ⁰ _{Rk,s}	[Nm]	22,1	44,1	77,3
Partial safety factor	γ _{Ms} ¹⁾	[-]	1,25		
Concrete pry-out failure	12-1-27	43-54	1 Ta - E-		
Factor in equation (16) of CEN TS 1992-4-4, § 6.2.2.3	k ₃	[-]	1,0	2,0	2,0
Partial safety factor	γinst	[-]		1,2	
Concrete edge failure		STATE			
Effective length of anchor under shear loading	lf	[mm]	45	60	70
Outside diameter of anchor	d _{nom}	[mm]	8	10	12
Partial safety factor	γinst	[-]		1,2	110

¹⁾ In absence of other national regulations

Design according to CEN/TS 1992-4

Characteristic resistance shear loads

Table 10: Characteristic tension resistance in cracked and non-cracked concrete under fire exposure for design method A acc. CEN/TS 1992-4

			M8	M10	M12
Steel failure					
Characteristic resistance	R30 N _{Rk,s,fi}	[kN]	0,7	1,5	2,5
	R60 N _{Rk,s,fi}	[kN]	0,6	1,2	2,1
	R90 N _{Rk,s,fi}	[kN]	0,4	0,9	1,7
	R120 N _{Rk,s,fi}	[kN]	0,4	0,8	1,3

Pullout failure (cracked and non-crac	ked concrete)				
Char. resistance in concrete ≥ C20/25	R30 N _{Rk,p,fi}	[kN]	0,5	1, 5	3,0
	R60 N _{Rk,p,fi}	[kN]	0,5	1, 5	3,0
	R90 N _{Rk,p,fi}	[kN]	0,5	1, 5	3,0
	R120 N _{Rk,p,fi}	[kN]	0,4	1,2	2,4

Concrete cone and splitting failure ²⁾	(cracked and n	on-crac	ked con	crete)	
Char. resistance in concrete ≥ C20/25	R30 N ⁰ _{Rk,c,fi}	[kN]	2,4	5,0	7,4
	R60 N ⁰ Rk,c,fi	[kN]	2,4	5,0	7,4
	R90 N ⁰ Rk,c,fi	[kN]	2,4	5,0	7,4
	R120 N ⁰ Rk,c,fi	[kN]	2,0	4,0	5,9
Characteristic spacing	S _{CF,N,fi}	[mm]	180	240	280
Characteristic edge distance	C _{cr,N,fi}	[mm]	90	120	140

Design under fire exposure is performed according to the design method given in TR 020. Under fire exposure usually cracked concrete is assumed. The design equations are given in TR 020, Section 2.2.1.

EuroTec expansion anchor A4

As a rule, splitting failure can be neglected when cracked concrete and reinforcement is assumed.

Table 11: Characteristic shear resistance in cracked and non-cracked concrete under fire exposure for design method A acc. CEN/TS 1992-4

		[M8	M10	M12
Steel failure without lever arm		11.6-14			
Characteristic resistance	R30 V _{Rk,s,fi}	[kN]	0,7	1,5	2,5
	R60 V _{Rk,s,fi}	[kN]	0,6	1,2	2,1
	R90 V _{Rk,s,fi}	[kN]	0,4	0,9	1,7
	R120 V _{Rk,s,fi}	[kN]	0,4	0,8	1,3

Steel failure with lever arm			by to	ш .	17
Characteristic bending moment	R30 M ⁰ _{Rk,s,fi}	[Nm]	0,75	1,9	3,9
	R60 M ⁰ Rk,s,fi	[Nm]	0,60	1,5	3,3
	R90 M ⁰ Rk,s,fi	[Nm]	0,45	1,2	2,6
	R120 M ⁰ _{Rk,s,fi}	[Nm]	0,37	1,0	2,1

Concrete pry-out failure		7-14	PLANT S		
Factor in equation (16) of CEN TS 1992-4-4, § 6.2.2.3	k ₃	[-]	1,0	2,0	2,0
Characteristic resistance	R30 V _{Rk,cp,fi}	[kN]	2,4	10,0	14,8
	R60 V _{Rk, cp,fi}	[kN]	2,4	10,0	14,8
	R90 V _{Rk, cp,fi}	[kN]	2,4	10,0	14,8
	R120 V _{Rk, cp,fi}	[kN]	2,0	8,0	11,8

Concrete edge failure						
Eff. length of anchor under shear loading	lf	[mm]	45	60	70	
Outside diameter of anchor	d _{nom}	[mm]	8	10	12	

Design under fire exposure is performed according to the design method given in TR 020. Under fire exposure usually cracked concrete is assumed. The design equations are given in TR 020, Section 2.2.2.

EuroTec expansion anchor A4

Table 12: Displacements under tension loading

		575			
			M8	M10	M12
Tension load in no	n-cracked c	oncrete C20/25			
Displacement	δηο	[mm/(N/mm²)]	0,5	0,3	0,2
	δ _N ∞	[mm/(N/mm²)]	1,7	0,7	0,4
Tension load in no	n-cracked c	oncrete C50/60			
Displacement	δηο	[mm/(N/mm²)]	0,4	0,2	0,1
	δ _N ∞	[mm/(N/mm ²)]	1,7	0,7	0,4
Tension load in crack	ed concrete	C20/25		14-1-1	
Dianlacement	δηο	[mm/(N/mm²)]	0,6	0,5	0,4
Displacement	δ _N ∞	[mm/(N/mm²)]	1,7	0,7	0,4
Tension load in crack	ed concrete	C50/60			
Dienlessment	δηο	[mm/(N/mm²)]	0,1	0,1	0,1
Displacement	δ _N ∞	[mm/(N/mm ²)]	1,7	0,7	0,4

Table 14: Displacements under shear loads

			M8	M10	M12
Shear load in crack concrete C20/25 to		racked			
	δνο	[mm/(N/mm²)]	0,4	0,3	0,2
Displacement δ _{V∞}		0,6	0.5	0,3	

Additional displacement due to anular gap between anchor and fixture is to be taken into account.

EuroTec expansion anchor A4	
Design Displacements	Annex C9